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**Product Data Sheet &
General Processing Conditions**

RTP 2199 X 115089 C
Polyetherimide (PEI)
Carbon Nanotube
PTFE Lubricated
ESD Protection

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.33	1.33	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0050 - 0.0080 in/in	0.50 - 0.80 %	D 955

MECHANICAL

Impact Strength, Izod unnotched 1/8 in (3.2 mm) section	15.0 ft-lbs/in	801 J/m	D 4812
Tensile Strength	15000 psi	103 MPa	D 638
Tensile Elongation	7.0 %	7.0 %	D 638
Tensile Modulus	0.50 x 10 ⁶ psi	3448 MPa	D 638
Flexural Strength	23000 psi	159 MPa	D 790
Flexural Modulus	0.50 x 10 ⁶ psi	3448 MPa	D 790

ELECTRICAL

Volume Resistivity	1E1 - 1E4 ohm.cm	1E1 - 1E4 ohm.cm	D 257
Surface Resistivity	1E5 - 1E8 ohm/sq	1E5 - 1E8 ohm/sq	D 257
Surface Resistance	1E4 - 1E7 ohm	1E4 - 1E7 ohm	ESD STM11.11
Static Decay	< 2.00 s	< 2.00 s	ESD STM11.11 FTMS101C 4046.1

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	12000 - 18000 psi	83 - 124 MPa
Melt Temperature	670 - 750 °F	354 - 399 °C
Mold Temperature	275 - 350 °F	135 - 177 °C
Drying	4 hrs @ 300 °F	4 hrs @ 149 °C
Moisture Content	0.04 %	0.04 %
Dew Point	-20 °F	-29 °C

PROCESSING NOTES

Desiccant Type Dryer Required.